

## Test Report 測試報告

Applicant: Pantech Tape Co., Ltd.  
申請廠商 全科企業股份有限公司  
No. 8, Alley 98, Lane 800,  
Chung-Shan South Road,  
Yangmei, Taoyuan 32669  
桃園市楊梅區中山南路 800 巷 98 弄 8 號

Number : TWNC00841928  
報告號碼

Issue Date : Nov 27, 2019  
報告發行日期

### Sample Description 樣品敘述:

One (1) Group of Submitted Samples Said To Be :

以下測試樣品乃供應商所提供及確認：

Sample Description : 雙面膠帶 (PET Double Side Tape)

樣品名稱

Style / Item No. : DS 系列, DH 系列, DP 系列

產品型號

Series No. : DSH-23/ DSA-23, DSA-50, DSA-100, DHH-50, DHH-23, DP-01

系列號碼

Date Sample Received : Nov 20, 2019

收件日期

Date Test Started : Nov 20, 2019

開始測試日期

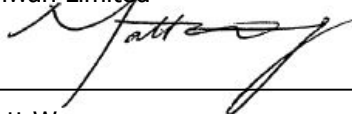
### Test Conducted 測試執行：

As requested by the applicant, for details please refer to attached pages.

依申請商之要求，細節請參考附頁。

Authorized By:

On behalf of Intertek Testing Services  
Taiwan Limited



Matt Wang  
Sr. Manager



Signed by:



Thomas Chou  
Manager



Test Conducted 測試內容 :

Test Result Summary 測試結果 :

Test Item 測試項目	Unit 單位	Test Method 測試方法	Result 結果	RL
			Mixed all kinds of submitted samples (release liners were excluded)	
<b>Heavy Metal 重金屬</b>				
Cadmium (Cd) Content 鎘含量	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES. 參考 IEC 62321-5: 2013, 以微波或酸液消化法消化樣品並用感應耦合電漿原子發射光譜儀分析。	ND	2
Lead (Pb) Content 鉛含量	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES. 參考 IEC 62321-5: 2013, 以微波或酸液消化法消化樣品並用感應耦合電漿原子發射光譜儀分析。	ND	2
Mercury (Hg) Content 汞含量	ppm	With reference to IEC 62321-4: 2013+AMD1: 2017, by microwave or acid digestion and determined by ICP-OES. 參考 IEC 62321-4: 2013+AMD1: 2017, 以微波或酸液消化法消化樣品並用感應耦合電漿原子發射光譜儀分析。	ND	2
Chromium VI (Cr <sup>6+</sup> ) Content 六價鉻含量	ppm	With reference to IEC 62321-7-2: 2017, organic solvent was used to dissolve or swell sample matrix, followed by alkaline digestion and determined by UV-Vis Spectrophotometer. 參考 IEC 62321-7-2:2017, 以有機溶劑溶解或使樣品基質膨脹, 再進行鹼液消化, 用紫外光-可見光分光光度計分析。	ND	8



Test Conducted 測試內容 :

Test Item 測試項目	Unit 單位	Test Method 測試方法	Result 結果	RL
			Mixed all kinds of submitted samples (release liners were excluded)	
<b>Polybrominated Biphenyls (PBBs) 多溴聯苯</b>				
Monobrominated Biphenyls (MonoBB) 單溴聯苯	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary. 參考 IEC 62321-6: 2015，以溶劑萃取並用氣相層析質譜儀分析，必要時會以高效液相層析儀光二極體陣列偵測儀進行確認。	ND	5
Dibrominated Biphenyls (DiBB) 二溴聯苯	ppm		ND	5
Tribrominated Biphenyls (TriBB) 三溴聯苯	ppm		ND	5
Tetrabrominated Biphenyls (TetraBB) 四溴聯苯	ppm		ND	5
Pentabrominated Biphenyls (PentaBB) 五溴聯苯	ppm		ND	5
Hexabrominated Biphenyls (HexaBB) 六溴聯苯	ppm		ND	5
Heptabrominated Biphenyls (HeptaBB) 七溴聯苯	ppm		ND	5
Octabrominated Biphenyls (OctaBB) 八溴聯苯	ppm		ND	5
Nonabrominated Biphenyls (NonaBB) 九溴聯苯	ppm		ND	5
Decabrominated Biphenyl (DecaBB) 十溴聯苯	ppm		ND	5
<b>Polybrominated Diphenyl Ethers (PBDEs) 多溴聯苯醚</b>				
Monobrominated Diphenyl Ethers (MonoBDE) 單溴聯苯醚	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary. 參考 IEC 62321-6: 2015，以溶劑萃取並用氣相層析質譜儀分析，必要時會以高效液相層析儀光二極體陣列偵測儀進行確認。	ND	5
Dibrominated Diphenyl Ethers (DiBDE) 二溴聯苯醚	ppm		ND	5
Tribrominated Diphenyl Ethers (TriBDE) 三溴聯苯醚	ppm		ND	5
Tetrabrominated Diphenyl Ethers (TetraBDE) 四溴聯苯醚	ppm		ND	5
Pentabrominated Diphenyl Ethers (PentaBDE) 五溴聯苯醚	ppm		ND	5
Hexabrominated Diphenyl Ethers (HexaBDE) 六溴聯苯醚	ppm		ND	5
Heptabrominated Diphenyl Ethers (HeptaBDE) 七溴聯苯醚	ppm		ND	5
Octabrominated Diphenyl Ethers (OctaBDE) 八溴聯苯醚	ppm		ND	5
Nonabrominated Diphenyl Ethers (NonaBDE) 九溴聯苯醚	ppm		ND	5
Decabrominated Diphenyl Ether (DecaBDE) 十溴聯苯醚	ppm		ND	5



Test Conducted 測試內容 :

Test Item 測試項目	Unit 單位	Test Method 測試方法	Result 結果	
			Mixed all kinds of submitted samples (release liners were excluded)	RL
<b>Phthalates 鄰苯二甲酸酯</b>				
Di(2-ethylhexyl) Phthalate (DEHP) 鄰苯二甲酸二(2-乙基己基)酯	ppm	With reference to IEC 62321-8:2017, by solvent extraction and determined by GC-MS. 參考 IEC 62321-8:2017, 以溶劑萃取並用氣相層析質譜儀分析。	ND	50
Dibutyl Phthalate (DBP) 鄰苯二甲酸二丁酯	ppm		ND	50
Benzyl Butyl Phthalate (BBP) 鄰苯二甲酸苯基丁酯	ppm		ND	50
Diisobutyl Phthalate (DIBP) 鄰苯二甲酸二異丁酯	ppm		ND	50
<b>Halogen Content 鹵素含量</b>				
Fluorine (F) 氟	ppm	With reference to EN 14582:2016 by combustion bomb with oxygen and determined by Ion Chromatography. 參考 EN 14582:2016, 以氧彈燃燒集氣法並用離子層析儀分析。	ND	50
Chlorine (Cl) 氯	ppm		ND	50
Bromine (Br) 溴	ppm		ND	50
Iodine (I) 碘	ppm		ND	50

Remarks: ppm = Parts per million based on weight of tested sample = mg/kg  
備註 百萬分之一, 依據測試樣品重量計算 = 毫克/公斤

ND = Not detected 未檢測出

RL = Reporting limit, quantitation limit of analyte in sample  
報告極限, 測試樣品之定量偵測極限

Test results were for reference only and might not represent the real content in each component as the composite sampling procedure was according to the special request of client. Please be noted the fewer components are mixed up, the better representation of sampling will get.

依據客戶要求進行混合測試, 故本測試結果僅供參考, 且該混測結果不一定能代表各分測結果。請注意混測數量越少, 各樣品取樣代表性會越佳。

Responsibility of Chemist 分析人員 : Pelyn Hsiao/ Vita Fu

Date Sample Received 樣品收件日期 : Nov 20, 2019

Test Period 樣品測試期間 : Nov 20, 2019 to Nov 25, 2019



Test Conducted 測試內容 :

RoHS Limit RoHS 限值

Restricted Substances 限用物質	Limits 限值
Cadmium (Cd) content 鎘含量	0.01% (100ppm)
Lead (Pb) content 鉛含量	0.1% (1000ppm)
Mercury (Hg) content 汞含量	0.1% (1000ppm)
Chromium VI (Cr <sup>6+</sup> ) content 六價鉻含量	0.1% (1000ppm)
Polybrominated Biphenyls (PBBs) 多溴聯苯	0.1% (1000ppm)
Polybrominated Diphenyl Ethers (PBDEs) 多溴聯苯醚	0.1% (1000ppm)
Di(2-ethylhexyl) Phthalate (DEHP) 鄰苯二甲酸二(2-乙基己基)酯	0.1% (1000ppm)
Dibutyl Phthalate (DBP) 鄰苯二甲酸二丁酯	0.1% (1000ppm)
Benzyl Butyl Phthalate (BBP) 鄰苯二甲酸苯基丁酯	0.1% (1000ppm)
Diisobutyl Phthalate (DIBP) 鄰苯二甲酸二異丁酯	0.1% (1000ppm)

The limits were quoted from Annex II of 2011/65/EU amended by (EU) 2015/863 for homogeneous material.  
本限值是依據歐盟指令 2011/65/EU 及其更新指令(EU) 2015/863 之附錄二針對均質材質所訂定。

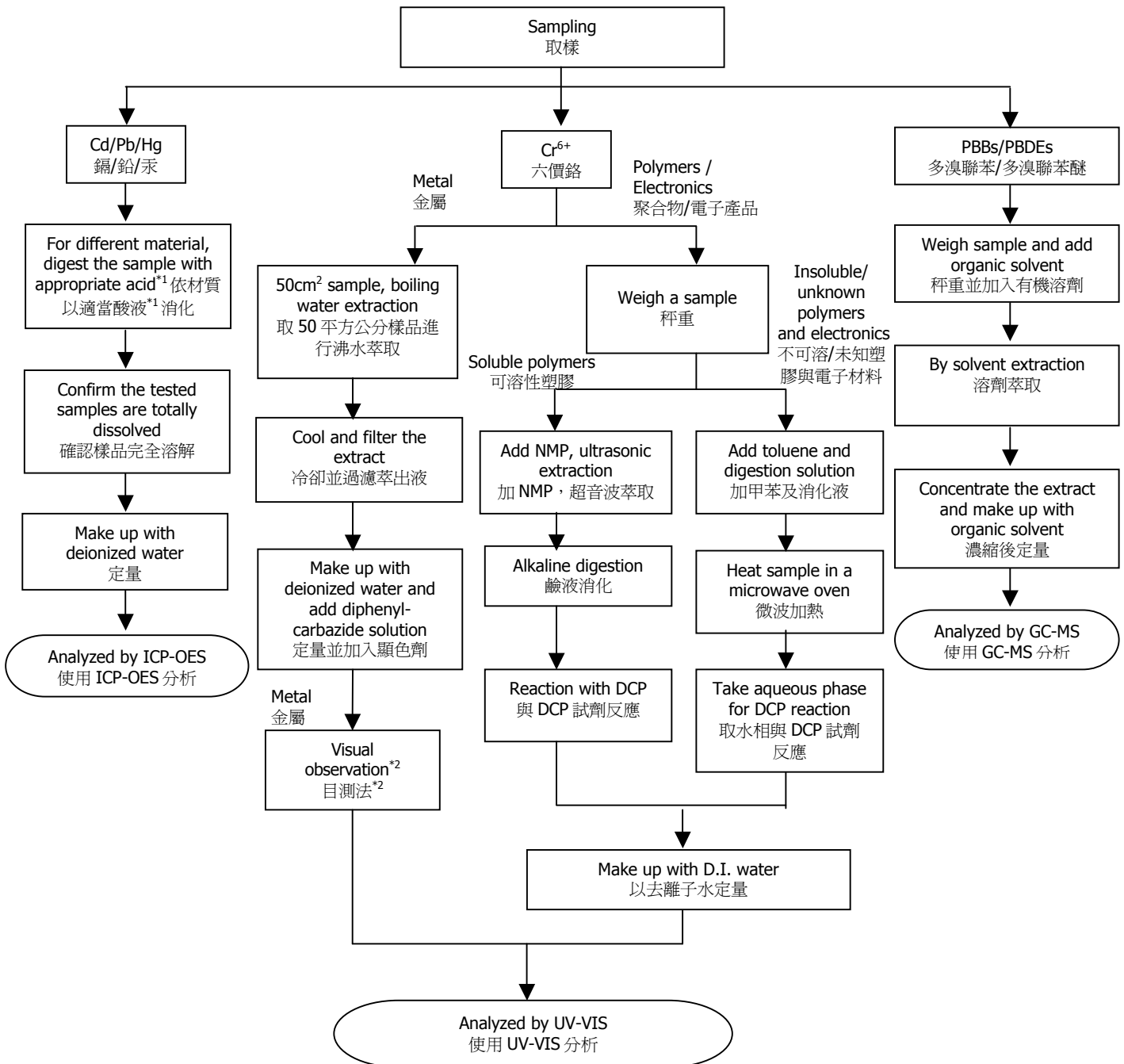


Test Conducted 測試內容 :

Measurement Flowchart 測試流程圖:

Test for Cd/Pb/Hg/Chromium (VI)/PBBs/PBDEs Content RoHS 六項測試

Reference Method 參考方法: Cd/Pb: IEC 62321-5:2013; Hg: IEC 62321-4:2013+AMD1:2017;  
Chromium (VI): IEC 62321-7-1:2015 (boiling water extraction);  
Chromium (VI): IEC 62321-7-2:2017 (solvent and alkaline extraction);  
PBBs/PBDEs: IEC 62321-6:2015



Test Conducted 測試內容 :

Remarks 備註:

\*1: List of Appropriate Acid 各材質添加酸液如下表 :

Material 材質	Acid Added for Digestion 添加酸液種類
Polymers 聚合物	HNO <sub>3</sub> ,HCl,HF,H <sub>2</sub> O <sub>2</sub> ,H <sub>3</sub> BO <sub>3</sub> 硝酸、鹽酸、氫氟酸、雙氧水、硼酸
Metals 金屬	HNO <sub>3</sub> ,HCl,HF 硝酸、鹽酸、氫氟酸
Electronics 電子產品	HNO <sub>3</sub> ,HCl,H <sub>2</sub> O <sub>2</sub> ,HBF <sub>4</sub> 硝酸、鹽酸、雙氧水、氟硼酸

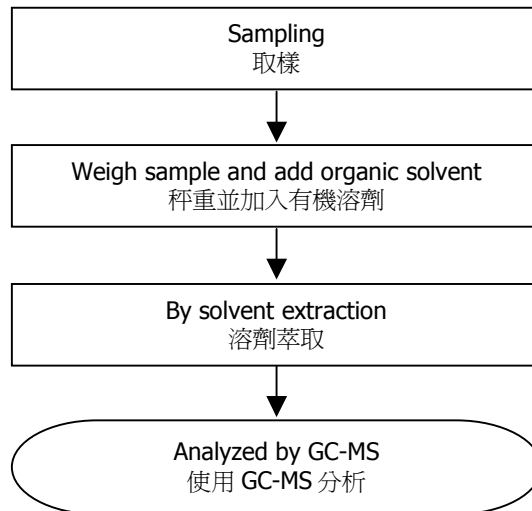
\*2: If sample solution is significantly more intense than 0.13 µg/cm<sup>2</sup> equivalent comparison standard, Chromium VI would be determined as detected, the result of visual observation is positive.  
當待測樣品溶液顏色明顯比 0.13 µg/cm<sup>2</sup> 深，採用目測法判定六價鉻結果為陽性。

Test Conducted 測試內容 :

Measurement Flowchart 測試流程圖:

Test for Phthalates Content 鄰苯二甲酸酯測試

Reference Method 參考方法: IEC 62321-8:2017

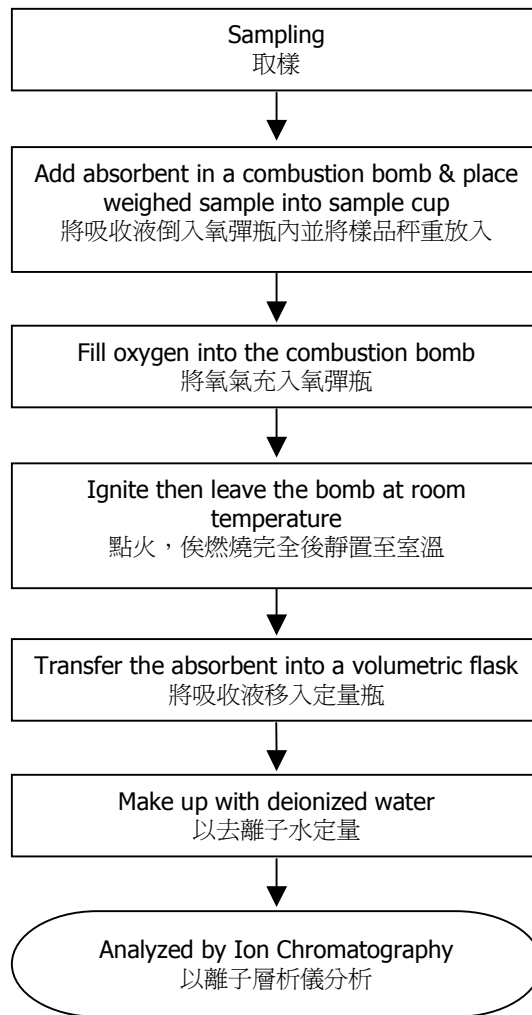




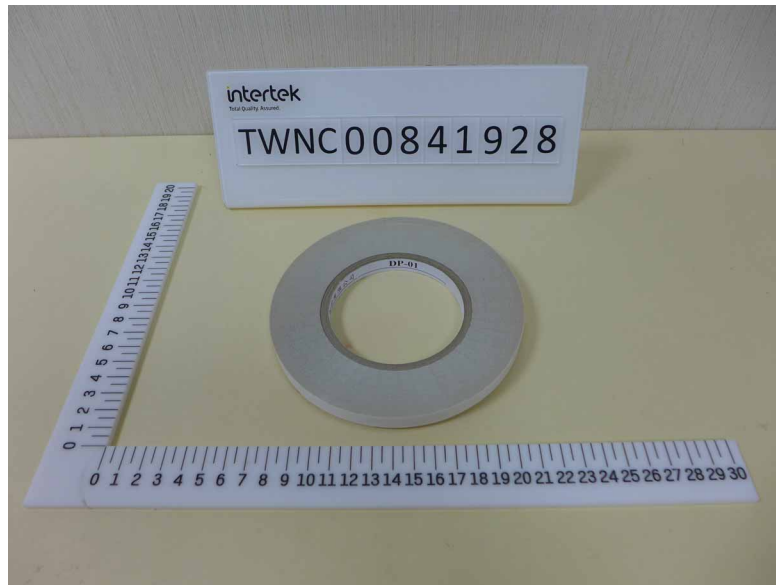
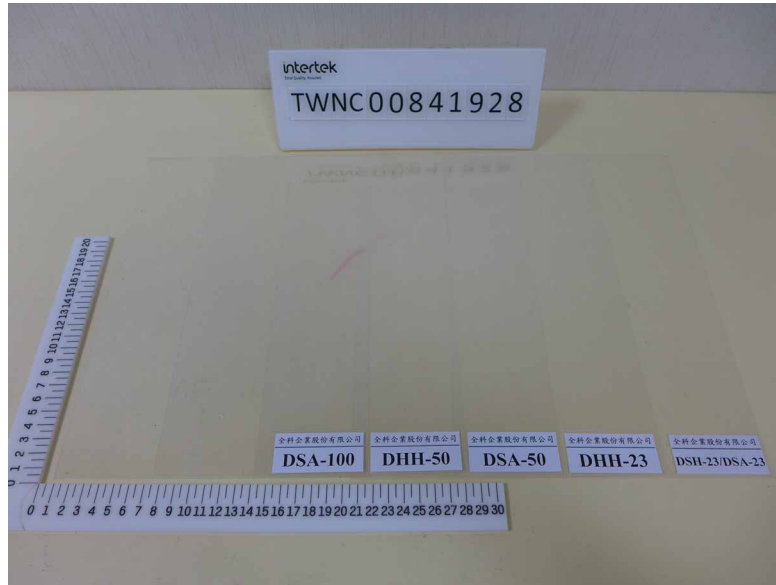
Test Conducted 測試內容 :

Measurement Flowchart 測試流程圖:

Test for Halogen Content 鹵素測試  
Reference Method 參考方法 : EN 14582



Sample photo 樣品照片 :



End of Report

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